

TYPICAL PROPERTIES OF MSK[®] MMBS RESIN

Items	Properties	Unit	Testing Method	MSK [®] GRADES			
				905SL	906	916	935
Fundamental Properties	Melt flow rate	g/10min	D1238@(200/5)	4.5	5	5	5
	Light Transmission	%	D1003	92	92	92	92
	Haze(3.18mmt)		D1003	1	<2	<2	<2
	Specific gravity		D792	1.05	1.03	1.03	1.03
Mechanical Properties	Tensile strength at yield	psi	D638	6,530	4,200	4,100	4,350
	Tensile modulus	psi	D638	-	-	-	236,000
	Elongation at break	%	D638	35	10	80	95
	Izod notched impact strength	kg-cm/cm	D256	5	5	16	35
	Hardness	R Scale	D785 (Rockwell)	D77	D79	D78	D80
	Flexural strength	psi	D790	9,860	13,500	10,442	7,250
	Flexural modulus	psi	D790	326,400	-	-	249,000
Thermal Properties	Vicat softening temp.	Deg. C	D1525	95	92	92	92
	Heat deflection temp. (Annealed)		D648 (18.6 kg/cm ²)	80	82	82	82
Others	Mold shrinkage	%	D955	0.2-0.6	0.2-0.6	0.2-0.6	0.2-0.6
	FDA compliance			Yes	Yes	Yes	Yes

- The listed values are measured by test specification and used for referential purpose only.

- MSK is a registered trademark of Dragon Asset Limited